



- 0-150°C Operating Temperature
- 316L Stainless Steel Case and Cover
- 3.3V Power Supply
- 1ms Response Time
- Pressure/ PT100 RTD temperature read-out
- 0.25% Total Error Band
- 15 Bit Digital Output – SPI
- 2Mhz Internal Clock Frequency
- 10,000 PSI Pressure Range
- Media – Harsh Liquid, Air, & Gas
- 2 Week Stabilization Burn-In

## DESCRIPTION

The APS300 is a pressure transducer manufactured for a high operating temperature range for the most challenging of applications. This silicon pressure transducer was designed for demanding industrial and commercial applications. The stainless-steel media isolated port design allows for pressure measurement of liquid or gas media.

The APS300 series utilizes MEMS piezo-resistive sensors pressurized on the passive backside of the SS diaphragm which has superior long-term stability and accuracy (.15% Linearity).

The design is simple and proves value for OEM customers. Please contact us for Custom design availability.

## APPLICATIONS

- Mil/Aero
- Industrial Automation
- HVAC
- Automotive Engine
- Compressor
- Pneumatic

## Maximum Environmental Ratings

Operating Temperature ..... 0°C to 150°C  
 Storage Temperature Range .....-55°C to 175°C

Proof pressure ..... 3x full scale pressure  
 Burst pressure ..... 5x full scale pressure

### Package

The one-piece body design is made of 316L stainless steel, which allows for service in high pressure applications and long-term stability.

### Stability

The silicon MEMS pressure sensor is welded into a 316L stainless steel media isolated housing. That in turn is mounted in the 316L stainless steel housing with the NPT port.

Additional stability is gained from a 2-week factory burn-in at 150 °C.

### Pressure port

NPT fittings: ¼”-18.

Optional Ports:

Autoclave: F250X

FNPT: 1/8” -27

O-Ring Seal: 7/16”-20

### Media

The 316L media isolated pressure port is tolerant to most media including oil, air, gas, some corrosive media, and saltwater.

### Wetted parts

The wetted surfaces are composed of 316L stainless steel.

### Pressure Range

The standard full-scale pressure range is 10,000 PSIA.

### Temperature

Calibrated diode temperature: °C readout

### Soldering

The PTFE electrical connection wires for the APS300 sensor can be easily attached to a connector or soldered directly to a board.

## APS300 Digital Output Operational Characteristics

$V_+ = 3.3V$ ,  $V_- = 0V$ , Temperature = 25°C

| PARAMETER                                  | SYMBOL               | Min   | Typ | Max  | UNITS      |
|--|----------------------|-------|-----|------|------------|
| Supply Voltage                             | $V_{DD}$             | 2.7   | 3.3 | 5.5  | V          |
| Operating Temperature                      | $T_s$                | 0     |     | 165  | C          |
| Supply Current (Note 1)                    | $I_{DD}$             | 70    | 120 | 2500 | $\mu A$    |
| Sleep Mode Supply Current                  | $I_{stbby}$          |       | .5  | 32   | $\mu A$    |
| <b>Accuracy</b>                            |                      |       |     |      |            |
| Total Error Band                           |                      | -0.25 |     | 0.25 | %Full Scan |
| Non-Linearity (Note 2)                     |                      | -.01  |     | .01  | %Full Scan |
| Temperature Error (Null and Span) (Note 3) |                      | -1    | .5  | 1    | C          |
| Response Time                              | $t_R$                | 1     | 2   | 20   | ms         |
| <b>Analog-to-Digital</b>                   |                      |       |     |      |            |
| Resolution                                 | ADC                  |       | 15  |      | Bits       |
| Temperature Resolution                     |                      |       | 0.1 |      | C          |
| <b>SPI Interface</b>                       |                      |       |     |      |            |
| Input Low Level                            | $V_{in\_low}$        | 0     |     | .2   | Vdd        |
| Input High Level                           | $V_{in\_high}$       | .8    |     | 1    | Vdd        |
| Output Low Level                           | $V_{o\_low}$         |       |     | .1   | Vdd        |
| Load Capacitance @SDA                      | $C_{sda}$<br>@400khz |       |     | 200  | pF         |
| Pull-Up Resistor                           | $R_{I2C\_PU}$        | 500   |     |      | $\Omega$   |
| Input Capacitance (each pin)               | $C_{I2C\_In}$        |       |     | 10   | pF         |

Notes: 1) Measured at zero pressure. 2) Defined as best straight line 3) Measured from 0°C to 150°C.

## Electrical Pin Configuration (Digital [SPI])

Yellow - SCLK  
 Green - MISO  
 White- INT/SS  
 Red - V+  
 Black - GND  
 Orange – MOSI

**Fig. 1**

### Digital Interface – SPI

On power-up, there is a 20ms delay before the data out transfer will start. There are three 16 bit output words. The first is the sensor output, the second is the internal temperature diode, the third is the PT1000 RTD output. The high byte and MSB come out first. The output is 15 bits and the MSB is always 0.

The serial clock (SCK) is active low.

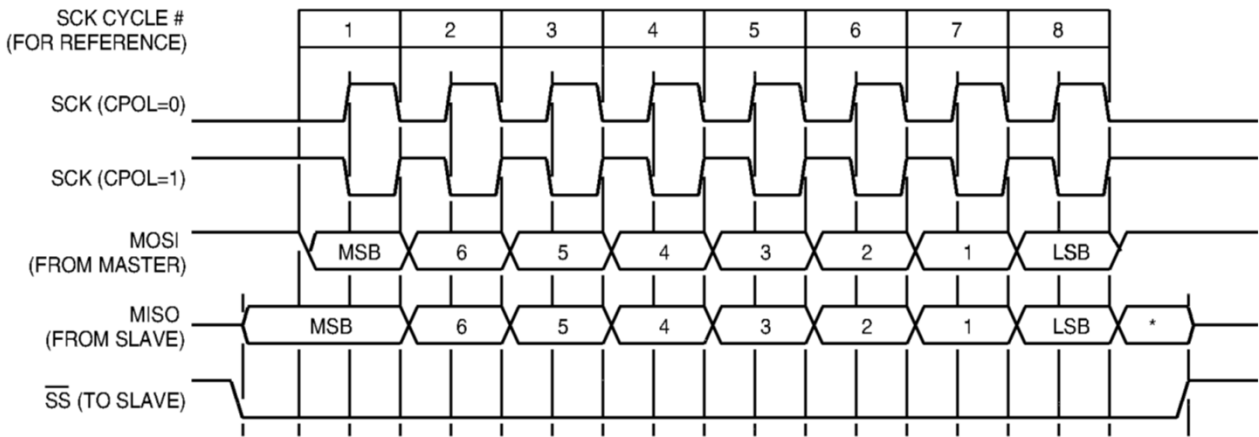


Figure 2

| Nr. | Parameter                               | Symbol              | min                | typ | max         | Unit | Conditions                                       |
|-----|---|---------------------|--------------------|-----|-------------|------|--|
| 1   | SCK to internal clock frequency ratio   | $f_{SCK\_CLK}$      |                    |     | $f_{CLK}/5$ |      | $f_{SCK}$ must be 5 times smaller than $f_{CLK}$ |
| 2   | MISO hold time after SCK sample slope   | $t_{SPI\_HD\_MISO}$ | 200                |     |             | ns   |  |
| 3   | MOSI setup time before SCK sample slope | $t_{SPI\_SU\_MISO}$ | $2/f_{CLK}$        |     |             |      |  |
| 4   | /SS setup time before SCK sample slope  | $t_{SPI\_SU\_SS}$   | 10                 |     |             | ns   |  |
| 5   | /SS hold time after SCK sample clk      | $t_{SPI\_HD\_SS}$   | $1/f_{SCK\_CLK}^*$ |     |             |      |  |

Figure 3

Digital Interface – SPI

**Power On**  
0C02 Sent from  
Slave to Master

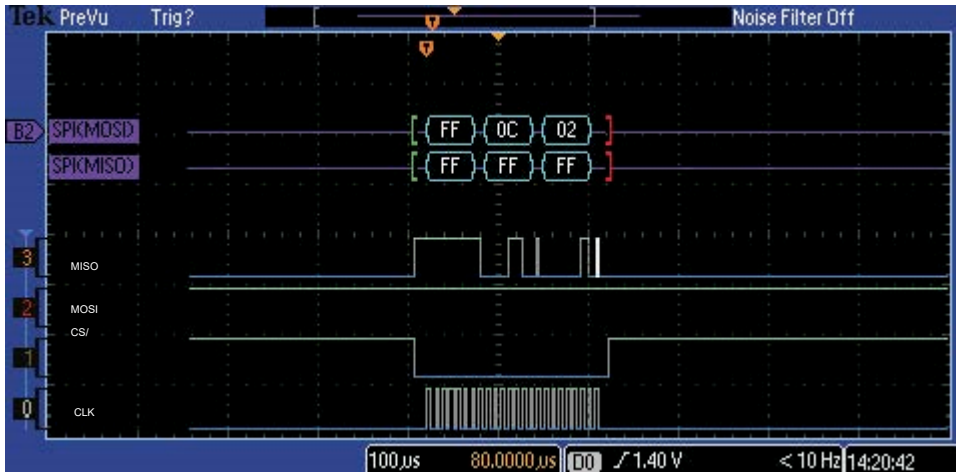


Figure 4

**Read Command**  
F002 (address and  
Read command)  
Sent from  
Master to Slave.

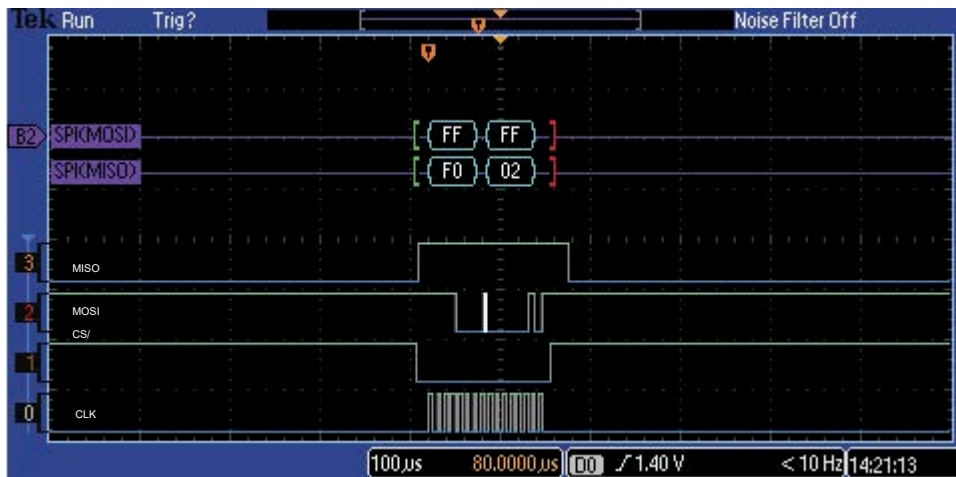


Figure 5

**Data Output**  
CS/ (1) Pulled Low.  
Starts data output.

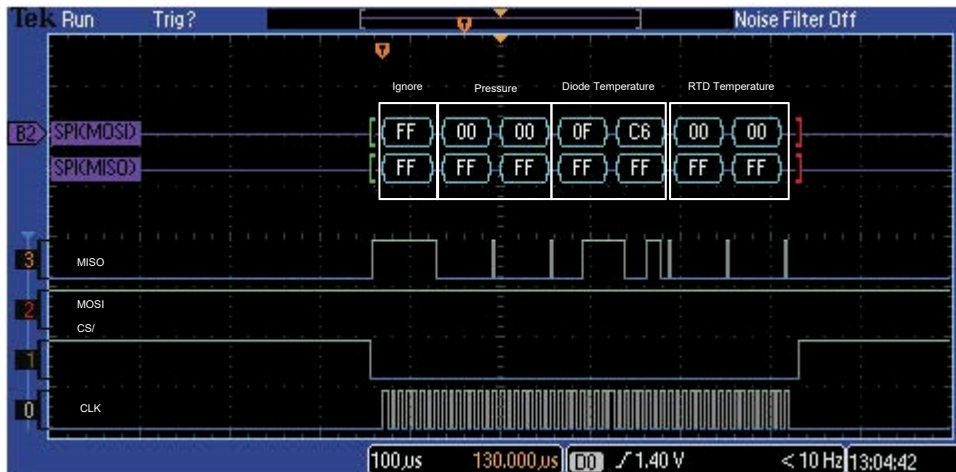
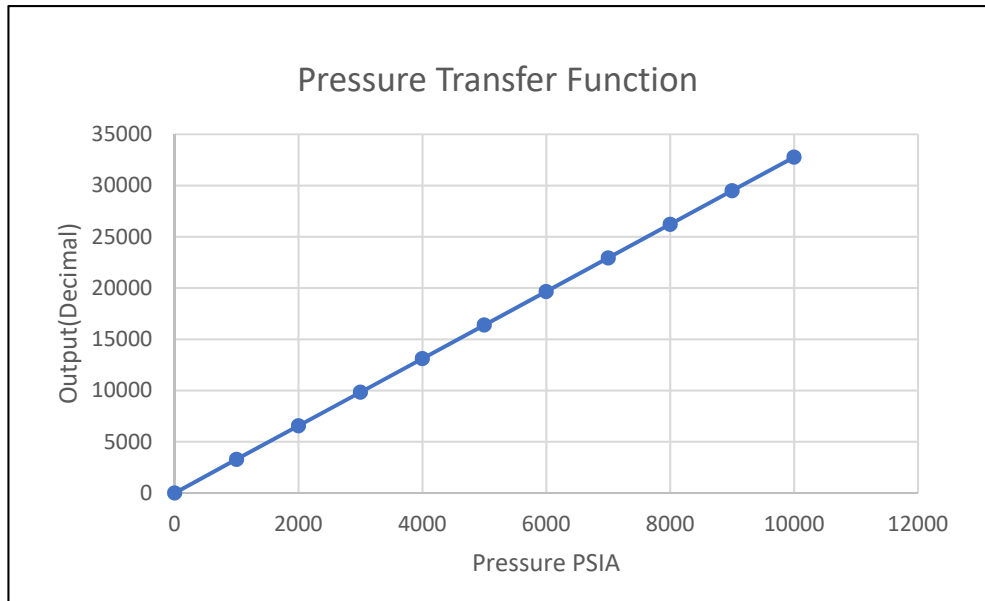


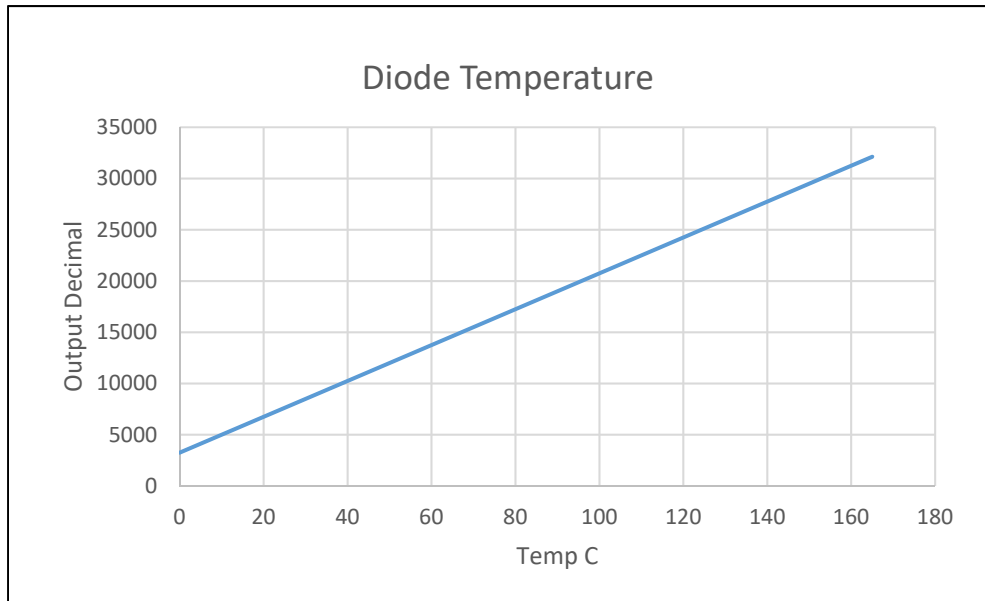
Figure 6

## Sensor Outputs



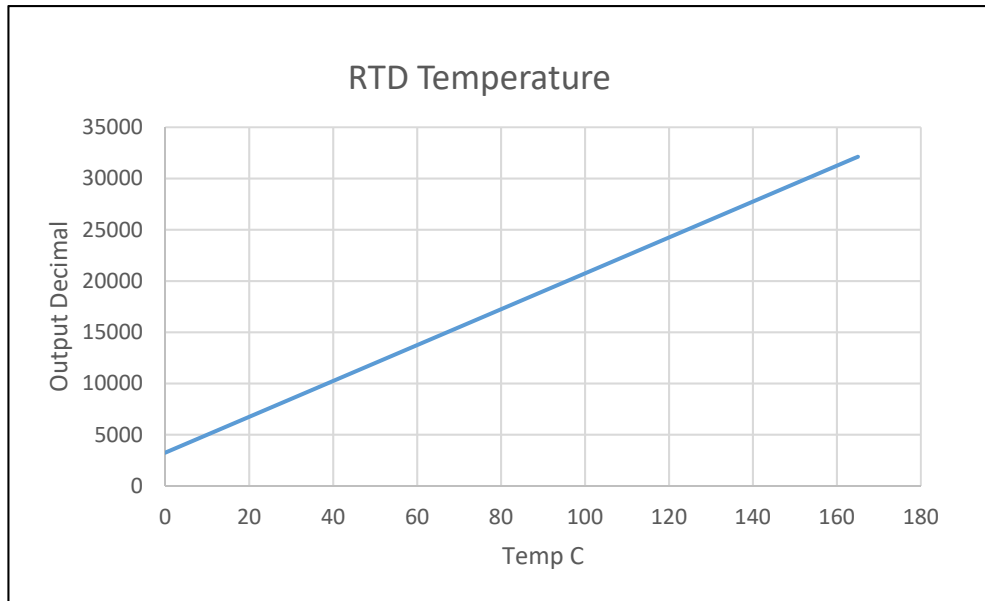
| PSI   | % Output | Decimal | Hex  |
|-------|----------|---------|------|
| 0     | 0        | 0       | 0    |
| 1000  | 10       | 3277    | CCC  |
| 2000  | 20       | 6554    | 1999 |
| 3000  | 30       | 9830    | 2666 |
| 4000  | 40       | 13107   | 3333 |
| 5000  | 50       | 16384   | 4000 |
| 6000  | 60       | 19661   | 4CCC |
| 7000  | 70       | 22938   | 5999 |
| 8000  | 80       | 26214   | 6666 |
| 9000  | 90       | 29491   | 7333 |
| 10000 | 100      | 32768   | 8000 |

## Sensor Outputs



| Temp C | Decimal | Hex  |
|--------|---------|------|
| 0      | 3250    | CB2  |
| 25     | 7625    | 1DC9 |
| 50     | 12000   | 2EE0 |
| 75     | 16375   | 3FF7 |
| 90     | 19000   | 4A38 |
| 100    | 20750   | 510E |
| 125    | 25125   | 6225 |
| 150    | 29500   | 733C |
| 165    | 32125   | 7D7D |

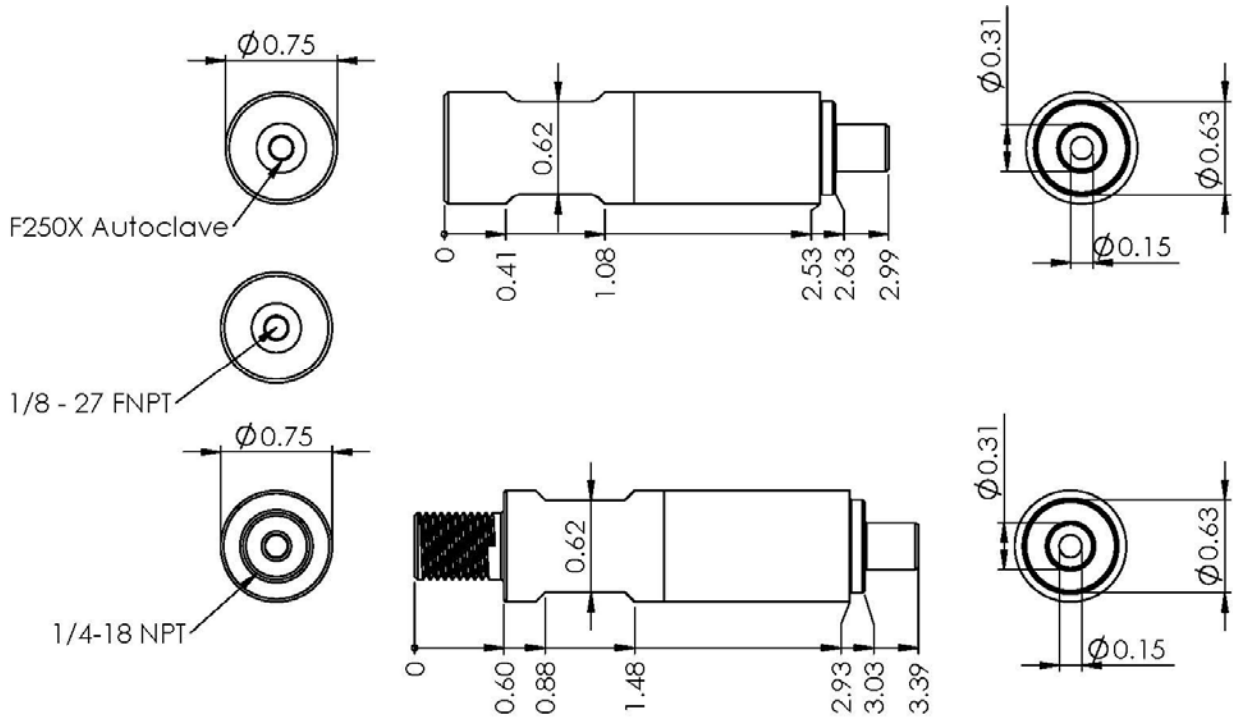
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| 150    | 29500   | 733C |
| 165    | 32125   | 7D7D |



## Mechanical Dimensions (inches)



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